

























## Fully automated photonic device assembly

Assembly systems are fully automated 'align-&-attach' assembly systems for the production of optoelectronics and photonic devices. They uniquely combine high-precision optical alignment capability with epoxy-based attachment, eutectic die bonding and/or laser-assisted soldering for all optical elements, waveguides, fiber types and PIC/chip hybridization tasks – all in an industry-proven design.

These assembly systems are available as individual, versatile, and highly capable stand-alone cells, or as highly specific in-line process cells for insertion into existing production lines. Optional modules provide additional features, including automatic tool changing, wafer handling capability and Testune (test-&-qualify) functionality.

ficonTEC's next-generation system architecture is designed to be production-line-capable from the ground up. By utilizing state-of-the-art handling and feed in/out options, task-optimized Assemblyline and Testline systems can be combined in an extended line configuration for volume manufacturing. Optional, ML-based process monitoring hardware and software add-ons ensures minimal downtime.



Optical element align-&-attach



Active fiber (array) alignment



Chip-on-submount bonding

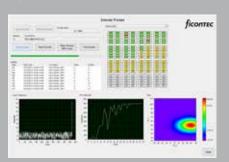


PROCESS CONTROL MASTER (PCM) is ficonTEC's unified process-oriented control interface that ships with all turn-key stand-alone systems and multiple machine configurations. PCM features an intuitive UI that includes all machine vision, high-resolution positioning and system management software routines required to reliably and repeatably drive passive/active alignment and attachment/bonding process hardware.

PCM is fully enabled for automated mixed-signal electro-optical test and characterization tasks. An up-to-date feature set includes Al-based Deep Learning defect recognition capability, ML-oriented production data monitoring for reduced downtime, and the possibility to direct call functions in Python files.

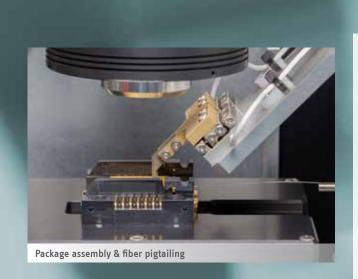


High-level function interface



Freely configurable operator interface



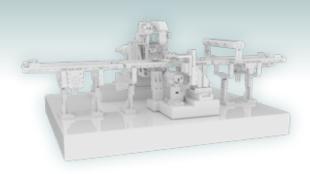


# System platform: Modular & (re-)configurable

- State-of-the-art die and carrier handling options
- FAB & HVM-ready scalable and parallelizable
- Performance Services options for ML-based operation
- Operate, monitor and sync parallel lines remotely
- Add or swap modules to re-configure & re-purpose

#### AssemblyLine is PXI-capable

Compatible with PXI-based e/o instrumentation modules and leveraging NI's LabVIEW™. Integration with PCM is seamless, enabling sophisticated assembly & test solutions to match individual requirements. Non-LabVIEW and alternative instrumentation environments are also compatible.



















## **Key features**

- High-precision motion referencing and alignment
- Pick-&-place from/to standard/custom carrier formats
- Fully automated passive & fast-active 'align-&-attach'
- Epoxy & eutectic bonding, laser-assisted soldering
- OCR-compatible for component traceability

# General tasks & applications

- All optical element & chip-on-XXX 'align-&-attach' tasks
- Fiber & waveguide assembly/pigtailing/connectorization
- Adaptable to high-complexity co-packaged applications
- For FTTX transceivers, HPLD modules, hybrid integration, MOEMS, PICs, silicon photonics, co-packaged devices sensors and lidar, transport, IoT and 3D scanning







#### MANUFACTURING MADE LIGHT

Solutions for integrated photonics. Built to scale.

ficonTEC is the global market leader for automated assembly and test systems for modern optoelectronics and integrated photonic devices. An unequalled breadth in process capability has been developed in serving the needs of a broad range of applications, including telecom/datacom and 5G, sensors and lidar, IoT and mobility, high-power diode laser assembly, and many more.

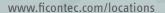
A unique and modular approach to production equipment design means that each system delivered is the automated and optimized embodiment of a customer-defined process.

#### Contact us

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For ficonTEC subsidiaries and distributors around the globe:





Core system specifications	A800	A1200	A1600	A2000
Motion system	minimum 6-axis high-precision alignment*			
Device handling	pick-&-place from/to Gel-Pak, Waffle Pack, custom		pick-&-place from/to Gel-Pak, Waffle Pack, blue tape, custom	
Temperature control	temperature-controlled chuck, +15 to +80 (+/- 0.1) °C			
Load options	manual loading and/or single conveyor	automated loading with single or dual conveyor		
Feed options	suitable for Jedec or Auer boats, or for customer trays			
Machine vision	system referencing and observation camera options   device and I/O port referencing			
Software features	flexible and powerful process programming   extended operator-less control   Windows 10 PC			
Minimum connections	120 VAC (or country specific)   air/vacuum   100 Mbit/s network			
Cleanroom compliance	ISO 6**			
Physical features	rugged steel-base production cell			
Dimensions (w x b x h, mm)	800 x 1200 x 1600/2000	1200 x 1200 x 2000	1600 x 1200 x 2000	1800 x 1200 x 2000
Weight (typ., kg)	1300	1800	2300	2500
* alternative multi-axis configurations optional ** others available on request				

ASSEMBLYLINE systems are suitable for single, batch or high-volume 'align-&-attach' tasks for all optical and fiber-optical component assembly, optoelectronics and PIC device integration. Multiple systems and lines can be remotely controlled and operated in parallel and in sync. Special purpose cells, robotic systems as well as some TESTLINE functionality can be flexibly incorporated to suit customer needs.